



Material Safety Data Sheet

DOW CHEMICAL VIETNAM LLC

Product name: ELVAX™ 670 Ethylene Vinyl Acetate
Copolymer

Issue Date: 20.02.2025

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DOW CHEMICAL VIETNAM LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: ELVAX™ 670 Ethylene Vinyl Acetate Copolymer

Recommended use of the chemical and restrictions on use

Identified uses: A polyethylene plastic - For industrial conversion as a raw material for manufacture of articles or goods.

Uses advised against: We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION

DOW CHEMICAL VIETNAM LLC
UNIT 503, 5F, CENTRE POINT OFFICE BLDG
106 NGUYEN VAN TROI ST, WARD 8
PHU NHUAN DISTRICT
HO CHI MINH CITY
VIET NAM

Customer Information Number:

84-28-3999-0008
SDSQuestion@dow.com
84-28-3999-0009

Fax:

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: +84 28-3999-0007

Local Emergency Contact: 028-3999-0007

2. HAZARDS IDENTIFICATION

GHS Classification

This product is not hazardous per the Globally Harmonized System of Classification and Labelling (GHS).

Other hazards

Slipping hazard.

Dust contact with the eyes can lead to mechanical irritation.

Contact with dust can cause mechanical irritation or drying of the skin.
May form combustible dust concentrations in air.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a substance.

Substance name: Acetic acid ethenyl ester, polymer with ethene

CASRN: 24937-78-8

Contains no hazardous ingredients according to GHS

4. FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Seek first aid or medical attention as needed. If molten material comes in contact with the skin, do not apply ice but cool under ice water or running stream of water. DO NOT attempt to remove the material from skin. Removal could result in severe tissue damage. Seek medical attention immediately. Suitable emergency safety shower facility should be immediately available.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. May cause gastrointestinal blockage. Do not give laxatives. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: If burn is present, treat as any thermal burn, after decontamination. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Carbon dioxide (CO₂). Dry chemical. Water spray.

Unsuitable extinguishing media: None known..

Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides.

Unusual Fire and Explosion Hazards: Exposure to combustion products may be a hazard to health.. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, do not permit dust to accumulate.. Product can accumulate electrostatic charges. Static discharge in the presence of volatile or flammable mixtures presents a potential fire or explosion hazard.. May form combustible dust concentrations in air (during processing).. Molten polyethylene tends to flow or drip and will propagate fire..

Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers.. Evacuate area.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.. If material is molten, do not apply direct waterstream. Use fine water spray or foam..

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: Wear self-contained breathing apparatus for firefighting if necessary.. Use personal protective equipment..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Spilled material may cause a slipping hazard. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sweep up spillage and collect in suitable container for disposal. See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid breathing process fumes. Do not breathe dust. Minimize dust generation and accumulation. Keep container closed when not in use. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Use with adequate ventilation. Take care to prevent spills, waste and minimize release to the environment. Pneumatic

conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, do not permit dust to accumulate. Do not get molten material in eyes, on skin or clothing. Handle in accordance with good industrial hygiene and safety practice.

CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied.

Use only with adequate ventilation. Static electricity may accumulate and ignite suspended dust causing an explosion. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.

Conditions for safe storage: Keep in properly labelled containers. Store in accordance with the particular national regulations.

Do not store with the following product types: Strong oxidizing agents.

Unsuitable materials for containers: None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Exposure controls

Engineering controls: Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Local exhaust ventilation is preferred for most operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized. Use gloves to protect from mechanical injury. Selection of gloves will depend on the task. Use gloves with insulation for thermal protection, when needed.

Other protection: No precautions other than clean body-covering clothing should be needed.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. Use an approved air-purifying respirator when vapors are generated at increased temperatures or when dust or mist is present.

The following should be effective types of air-purifying respirators: When dust/mist are present use a/an Particulate filter. When combinations of vapors, acids, or dusts/mists are present use a/an Organic vapor cartridge with a particulate pre-filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	pellets
Color	clear
Odor	ester-like
Odor Threshold	No data available
pH	Not applicable, substance/mixture is non-soluble (in water)
Melting point/ range	95 °C
Freezing point	No data available
Boiling point (760 mmHg)	Not applicable
Flash point	No data available
Evaporation Rate (Butyl Acetate = 1)	Not applicable
Flammability (solid, gas)	May form combustible dust concentrations in air during processing, handling or other means.
Lower explosion limit	Not applicable
Upper explosion limit	Not applicable
Vapor Pressure	Not applicable
Relative Vapor Density (air = 1)	Not applicable
Relative Density (water = 1)	0,933
Water solubility	negligible
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	>230 °C Decomposition can occur with extended residence time in the extruder.
Dynamic Viscosity	Not applicable
Kinematic Viscosity	Not applicable
Explosive properties	No data available
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Dust can form an explosive mixture in air.

Conditions to avoid: Avoid static discharge.

Incompatible materials: Incompatible with strong bases and oxidizing agents.

Hazardous decomposition products:

Decomposition products can include and are not limited to: Carbon monoxide. Hydrocarbons. Organic acids. Aldehydes. Acrolein. Alcohols. Ketones.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data are available.

Exposure routes

Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute Toxicity Endpoints:

Not classified based on available information.

Acute oral toxicity**Information for the Product:**

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. May cause choking if swallowed.

As product: Single dose oral LD50 has not been determined.

Typical for this family of materials.
LD50, Rat, > 5.000 mg/kg Estimated.

Acute dermal toxicity**Information for the Product:**

No adverse effects anticipated by skin absorption.

As product: The dermal LD50 has not been determined.

Typical for this family of materials.
LD50, Rabbit, > 2.000 mg/kg Estimated.

Acute inhalation toxicity**Information for the Product:**

No adverse effects are anticipated from single exposure to dust. Vapors released during thermal processing may cause respiratory irritation.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Not classified based on available information.

Information for the Product:

Typical for this family of materials.
Prolonged contact is essentially nonirritating to skin.
Mechanical injury only.
Under normal processing conditions, material is heated to elevated temperatures; contact with the material may cause thermal burns.

Serious eye damage/eye irritation

Not classified based on available information.

Information for the Product:

Typical for this family of materials.
Solid or dust may cause irritation or corneal injury due to mechanical action.
Elevated temperatures may generate vapor levels sufficient to cause eye irritation. Effects may include discomfort and redness.

Sensitization

For skin sensitization:

Not classified based on available information.

For respiratory sensitization:

Not classified based on available information.

Information for the Product:

For skin sensitization:
No relevant data found.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Not classified based on available information.

Information for the Product:

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Aspiration Hazard

Not classified based on available information.

Information for the Product:

Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Not classified based on available information.

Information for the Product:

Product test data not available.

Carcinogenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Teratogenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Reproductive toxicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Mutagenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data are available.

General Information

No data is available on the product itself. Toxicity is expected to be low based on insolubility in water.

Ecotoxicity

Acute toxicity to fish

Not expected to be acutely toxic, but material in pellet or bead form may mechanically cause adverse effects if ingested by waterfowl or aquatic life.

Persistence and degradability

Biodegradability: This water-insoluble polymeric solid is expected to be inert in the environment. Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

Bioaccumulative potential

Bioaccumulation: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Mobility in Soil

In the terrestrial environment, material is expected to remain in the soil.

In the aquatic environment, material is expected to float.

Results of PBT and vPvB assessment

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Other adverse effects

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Waste characterizations and compliance with applicable laws are the responsibility of the waste generator. FOR UNUSED & UNCONTAMINATED PRODUCT, dispose the product in a permitted industrial waste facility per applicable regulations. Consult the local waste disposal expert about the appropriate waste disposal method. Mechanical and chemical recycling or energy recovery are the preferred options. If not possible, consult with the respective regulating authorities to determine the available treatment and disposal facilities.

Contaminated packaging: Empty containers may retain product residues and should be disposed of by an approved waste management facility. Label warnings should be followed even after container is emptied. Improper disposal or reuse of this container may be dangerous and illegal. Consult with the respective regulating authorities to determine the available treatment and disposal facilities. All disposal practices must be in compliance with Federal, State/Provincial and local regulations.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Not regulated for transport

Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Based on our best knowledge, following regulations provide the requirements on trading, safety use, transportation, labeling of chemicals in Vietnam:

Law No. 06/2007/QH12 on Chemicals, issued on November 21, 2007

Decree No. 113/2017/ND-CP, Specifying and Providing guidelines for implementation of certain articles of the Law on chemicals (issued October 09, 2017).

Decree 42/2020/ND-CP on prescribing the List of dangerous goods, the transportation of dangerous goods by land-road and domestic waterway (issued on April 08, 2020).

Decree No. 43/2017/ND-CP, on Labeling of Goods (issued on June 01, 2017).

Decree No. 111/2021/ND-CP, on amendments to some articles of Decree No. 43/2017/ND-CP on Labeling of Goods (issued on December 09, 2021).

It is recommended the customer to check in the location of use of this product whether it is specifically regulated for human perusal or veterinary applications, as food and pharmaceuticals additives or packaging, domissanitary, and cosmetics, or even as controlled agent recognized as precursor to drug, chemical weapons, and ammunition manufacture.

16. OTHER INFORMATION

Other information

Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

Revision

Identification Number: 89003035 / A634 / Issue Date: 20.02.2025 / Version: 2.0

In case this version of the SDS contains significant changes from the previous version, they are listed below or noted by bold, double bars in the left-hand margin throughout this document.

Changes encompass identification, hazards, tox/eco-tox information and the addition/removal of the ingredients, and regulatory information, hazard information, uses, risk management measures and other key regulatory changes of the product. Detailed explanation of the changes can be obtained upon request.

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen,

Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECS - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

DOW CHEMICAL VIETNAM LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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